

**Viscosity Chart**

SOLVENT	25% SOLIDS VISCOSITY (cps @ 25°C)	33% SOLIDS VISCOSITY (cps @ 25°C)	50% SOLIDS VISCOSITY (cps @ 25°C)
Toluene	11.8	57.4	1230.0
Mineral Spirits	insoluble	insoluble	insoluble
Acetone	1.5	2.6	164.0
MEK	3.4	4.1	213.0
MIBK	4.1	8.2	172.0
NMP	11.8	35.8	220.0
EB	20.0	48.1	570.0
DB	35.8	98.8	1220.0
Glycol Ether PM	9.2	27.6	190.0
Glycol Ether DPM	18.9	39.4	311.0
Glycol Ether TPM	51.2	139.0	2500.0
Glycol Ether PE	12.3	34.8	375.0
Glycol Ether PNP	12.8	49.7	546.0
Glycol Ether PNB	13.8	44.5	252.0
Glycol Ether DPNB	35.8	89.6	1150.0
Glycol Ether PTB	30.7	116.0	2310.0
Ethanol	insoluble	insoluble	242.0
Butanol	12.8°	29.7°	404.0
Glycol Ether PMA	7.2	27.1	196.0
Glycol Ether PEA	8.2	43.0	265.0
Exxate™ 1000	insoluble	insoluble	19,200**
Texanol®	insoluble	insoluble	insoluble
Ethylene Glycol	insoluble	insoluble	insoluble
Propylene Glycol	insoluble	insoluble	insoluble
Water	insoluble	insoluble	insoluble

\* Cloudy

\*\* Semi-solid

DV-11 Model Cone and Plate Brookfield Viscometer with a #51 spindle at 10 – 100 rpm

Exxate™ 1000 is a product of ExxonMobil Chemical

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